

## AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Currently Amended) A support apparatus comprising:
  - a first member in a first orientation having a first portion and a second portion;
  - a second member, separate from the first member, in a second orientation inverted from the first orientation, the second member being identical to the first member, and having a first portion and a second portion;
  - the first portions of the first and second members being spaced apart; and
  - the second portions of the first and second members including overlapping interlocking sections such that the first and second members are interconnected and form an interlocking continuous double-walled reinforcing member.
2. (Original) The support apparatus as defined in claim 1 wherein some of the second portions of the first member overlap some of the second portions of the second member.
3. (Original) The support apparatus as defined in claim 1 wherein the first portions of each member include a span and the second portions of each member include a rib.
4. (Previously Presented) The support apparatus as defined in claim 1 wherein the first member is a ribbed member and the second member is a ribbed member, identical to the first ribbed member.
5. (Currently Amended) A support apparatus comprising:
  - a first ribbed member in a first orientation; and
  - a second ribbed member, identical to, and separate from, the first ribbed member and attached to the first ribbed member in a second orientation inverted from the first orientation, the first and second members each including a span and overlapping interlocking sections whereby the first and second members are joined to form a continuous double-walled reinforcing member.

6. (Original) The support apparatus as defined in claim 5 wherein portions of the first ribbed member overlap portions of the second ribbed member.
7. (Original) The support apparatus as defined in claim 6 wherein the first and second ribbed members are attached at a position wherein the overlap occurs.
8. (Currently Amended) A computer comprising:
  - a chassis; and
  - a support member mounted in the chassis, the support member including:
    - a first member in a first orientation having a first portion and a second portion;
    - a second member, separate from the first member, in a second orientation inverted from the first orientation, the second member being identical to the first member, and having a first portion and a second portion;
    - the first portions of the first and second members being spaced apart; and
    - the second portions of the first and second members including overlapping interlocking sections such that the first and second members are interconnected and form an interlocking continuous double-walled reinforcing member.
9. (Original) The computer as defined in claim 8 wherein some of the second portions of the first member overlap some of the second portions of the second member.
10. (Original) The computer as defined in claim 8 wherein the first portions of each member include a span and the second portions of each member include a rib.
11. (Previously Presented) The computer as defined in claim 8 wherein the first member is a ribbed member and the second member is a ribbed member, identical to the first ribbed member.
12. (Currently Amended) An information handling system comprising:
  - a chassis;
  - a microprocessor mounted in the chassis;

a storage coupled to the microprocessor; and  
a support member mounted in the chassis, the support member including:  
a first member in a first orientation having a first portion and a second portion;  
a second member, separate from the first member, having a first portion and a second portion, the second member being identical to the first member and being in a second orientation inverted from the first orientation;  
the first portions of the first and second members being spaced apart; and  
the second portions of the first and second members including overlapping interlocking sections such that the first and second members are interconnected and form an interlocking continuous double-walled reinforcing member.

13. (Original) The system as defined in claim 12 wherein some of the second portions of the first member overlap some of the second portions of the second member.
14. (Original) The system as defined in claim 12 wherein the first portions of each member include a span and the second portions of each member include a rib.
15. (Previously Presented) The system as defined in claim 12 wherein the first member is a ribbed member and the second member is a ribbed member, identical to the first ribbed member.
16. (Original) The system as defined in claim 13 wherein the first and second members are attached at a position wherein the overlap occurs.
17. (Original) The system as defined in claim 12 wherein the support member is secured between a pair of opposed surfaces in the chassis.
18. (Original) The system as defined in claim 12 wherein the first and second members each include a flange.

19. (Original) The system as defined in claim 18 wherein each flange is attached to the chassis.
20. (Currently Amended) A method of reinforcing a computer chassis comprising:
- providing a first ribbed member in a first orientation;
  - providing a second ribbed member, identical to, and separate from, the first ribbed member, in a second orientation inverted from the first orientation;
  - attaching the first ribbed member to the second ribbed member, each member including a span and overlapping interlocking sections whereby the first and second members are joined to form a continuous double-walled reinforcing member; and
  - securing the attached ribbed members in the computer chassis.
21. (Original) The method as defined in claim 20 wherein the attached ribbed members are secured between a pair of opposed surfaces in the computer chassis.